

Date: Monday, 4/30/2007 7:24:01 AM
 User: Kim Johnston

Process Sheet

SPUR

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : SHOULDER HARNESS
 Job Number : 32111-2
 Estimate Number : 12846
 P.O. Number : N/A Part Number : D3579042
 This Issue : 4/30/2007 S.O. No. : N/A Drawing Number : D3579 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A
 Previous Run : N/A Material : N/A
 Due Date : 5/4/2007 Qty: 40 Um: Each
 Written By :
 Checked & Approved By : J. D. 07.04.30
 Comment : Est Rev: A New Issue 07-04-27 JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 3467

P/N: 5-02-9C0901

Possible supplier: Schoth Safty Products

Certificate of conformaty is required

c207104105

(40)

2.0 5029C0901 SHOULDER HARNESS RH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 40.0000 Each(s)

SHOULDER HARNESS LH

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure certificate of conformity is attached

4.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Per QSP019

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 5x257

7/5/16

(31)

L

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 09/05/17
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 4/30/2007 7:24:01 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SHOULDER HARNESS

Job Number: 32111

Part Number: D3579042

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



(31)

Comment: FINAL INSPECTION/W/O RELEASE

4/27/05/17

Job Completion



U of W 5.14

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

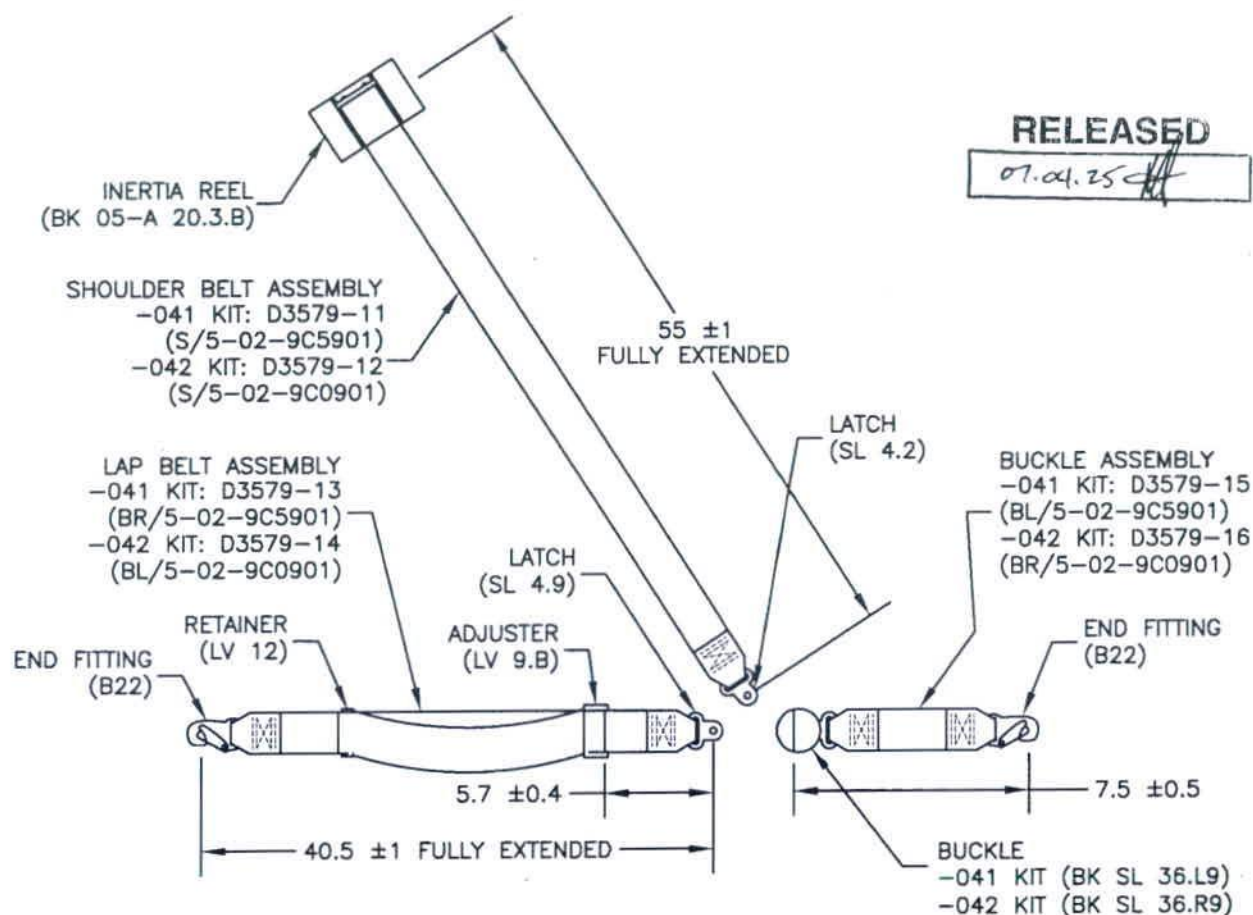
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN <i>LE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3579	REV. A SHEET 1 OF 4
DATE 07.01.12	TITLE SHOULDER HARNESS		SCALE NTS
A	07.01.12	NEW ISSUE	

SPECIFICATION CONTROL DRAWING



D3579-041 SHOULDER HARNESS (SHOWN)
D3579-042 SHOULDER HARNESS (OPPOSITE)

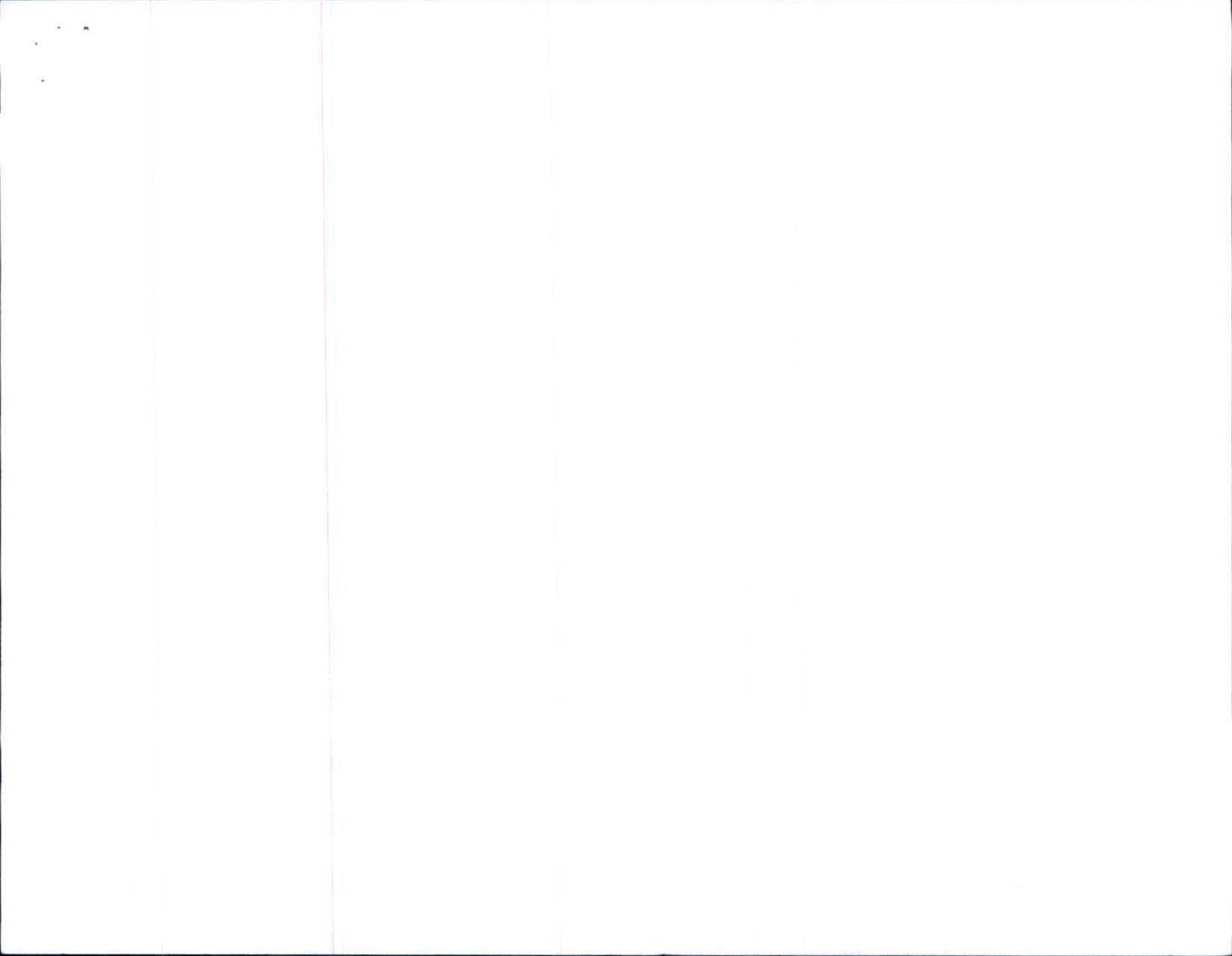
D3579-041/-042 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9C5901 (D3579-041)
P/N 5-02-9C0901 (D3579-042)
SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-041/-042"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
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32111

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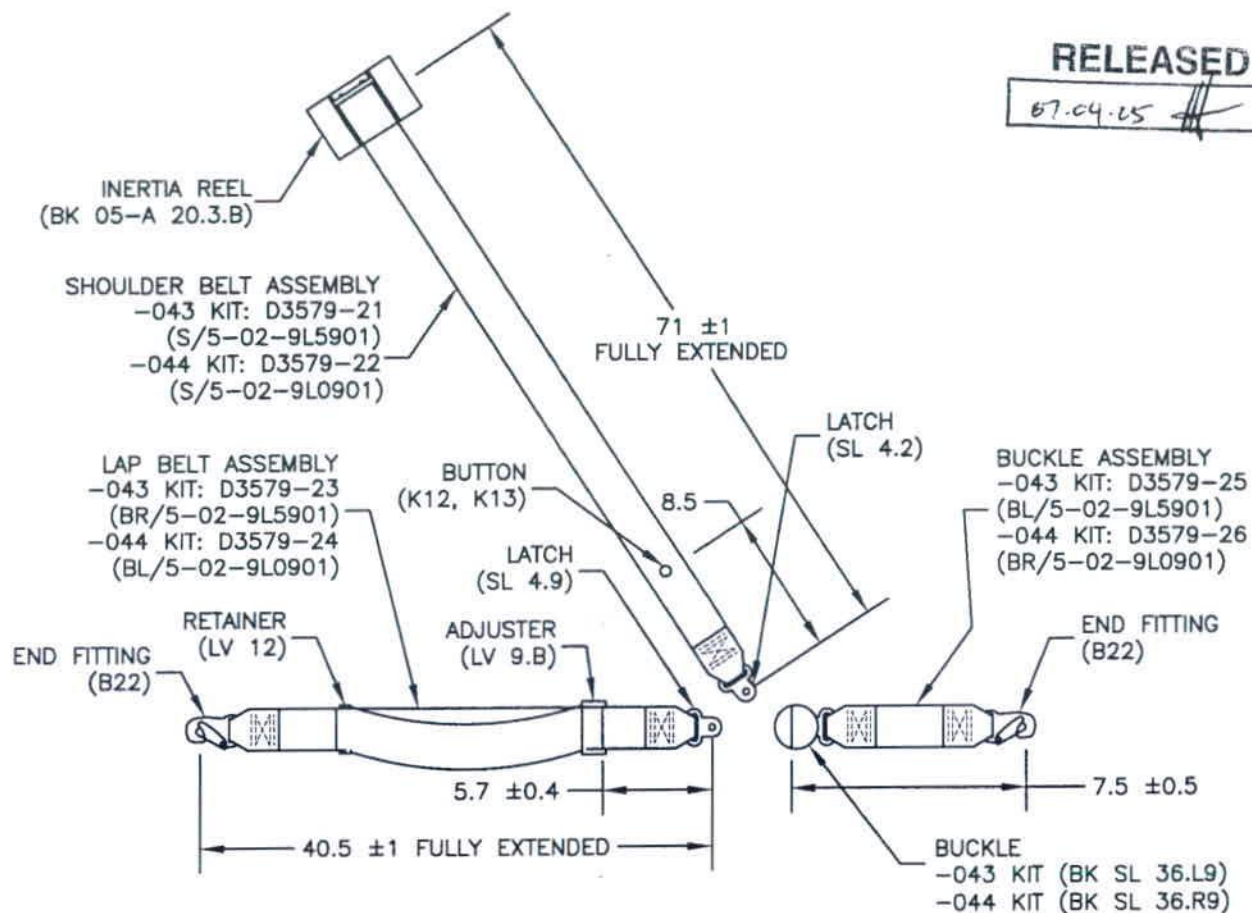
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DATE 07.01.12	TITLE SHOULDER HARNESS		SCALE NTS

SPECIFICATION CONTROL DRAWING



D3579-043 SHOULDER HARNESS (SHOWN) D3579-044 SHOULDER HARNESS (OPPOSITE)

D3579-043/-044 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-02-9L5901 (D3579-043)
P/N 5-02-9L0901 (D3579-044)
SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-043/-044"
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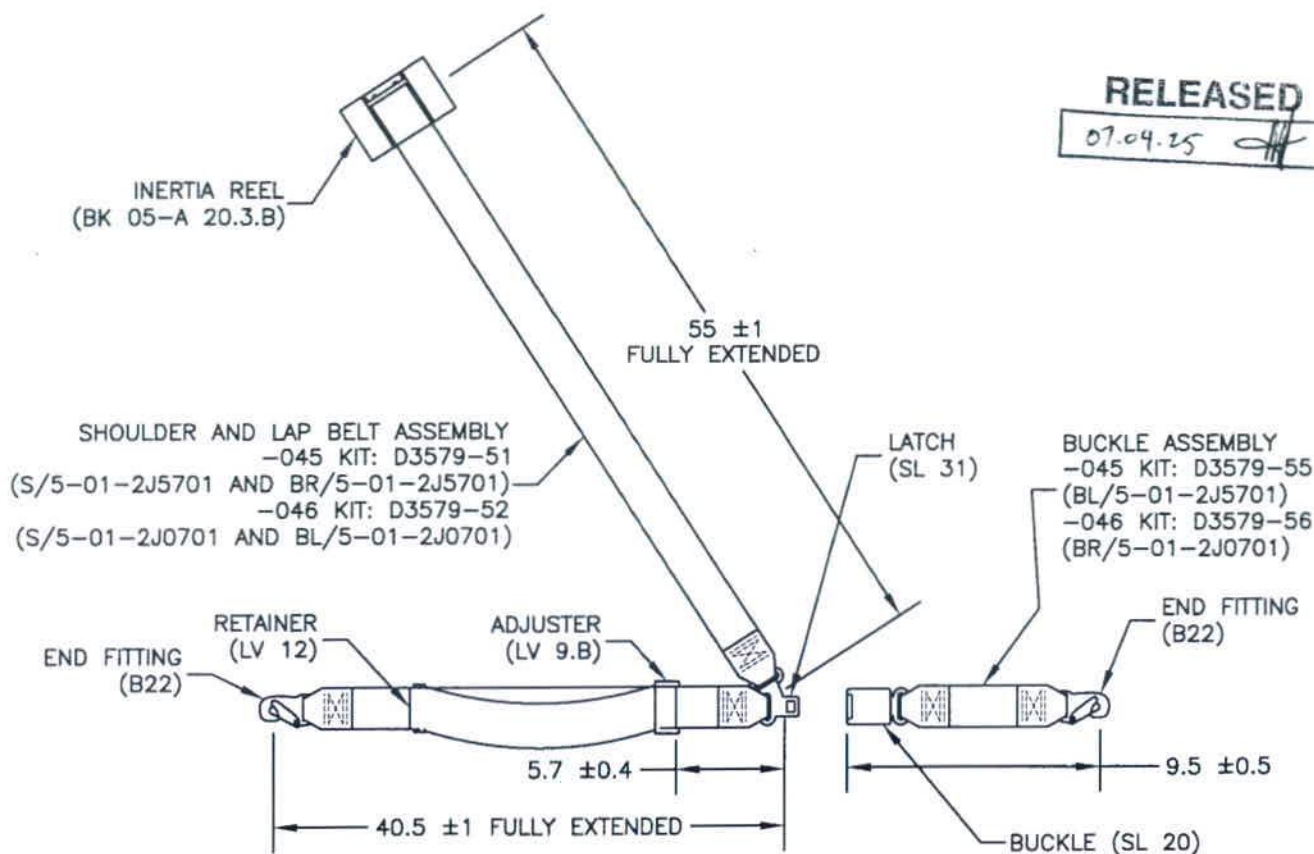
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DATE 07.01.12		TITLE SHOULDER HARNESS	SCALE NTS

SPECIFICATION CONTROL DRAWING



D3579-045 SHOULDER HARNESS (SHOWN) D3579-046 SHOULDER HARNESS (OPPOSITE)

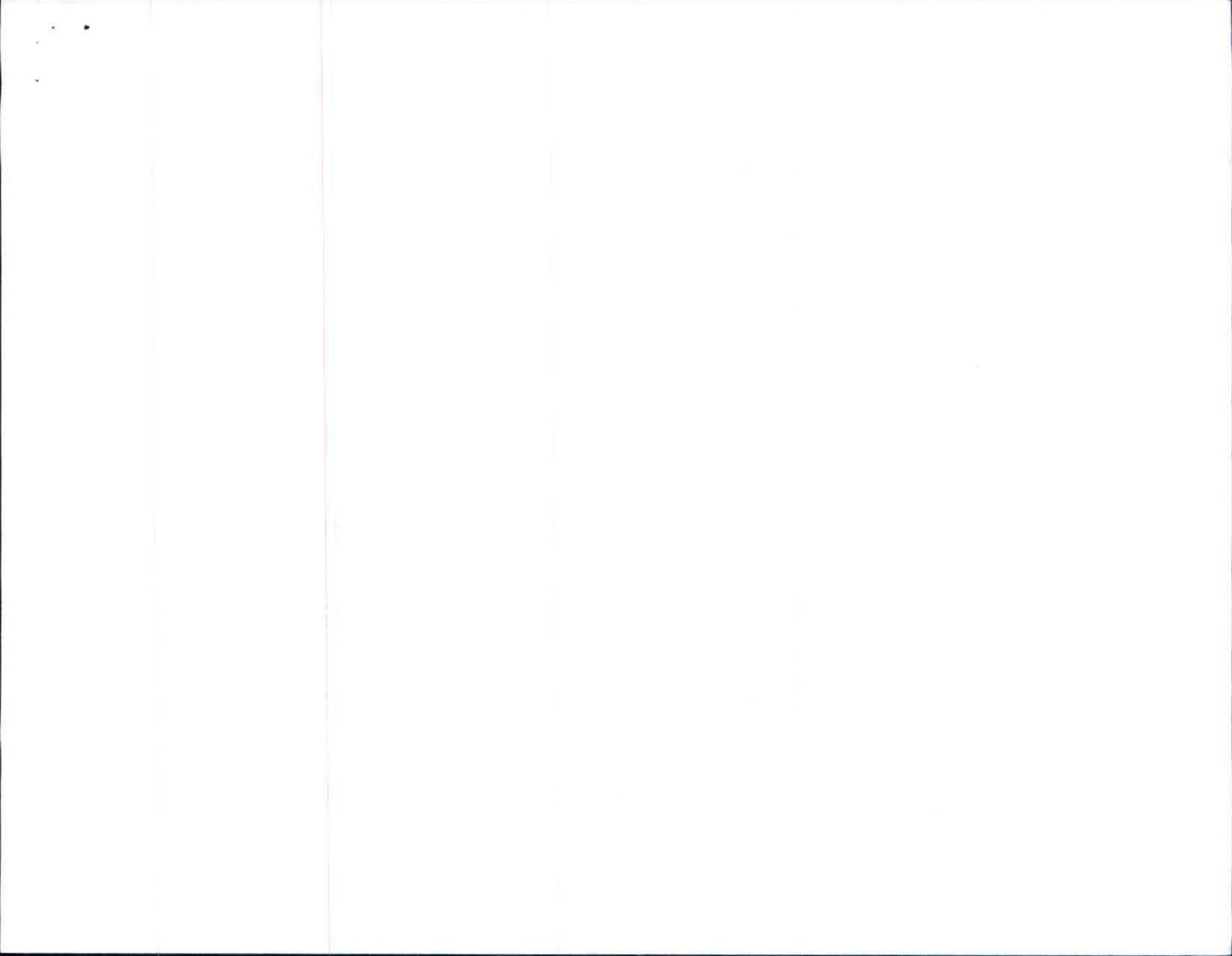
D3579-045/-046 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2J5701 (D3579-045)
P/N 5-01-2J0701 (D3579-046)
SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-045/-046"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
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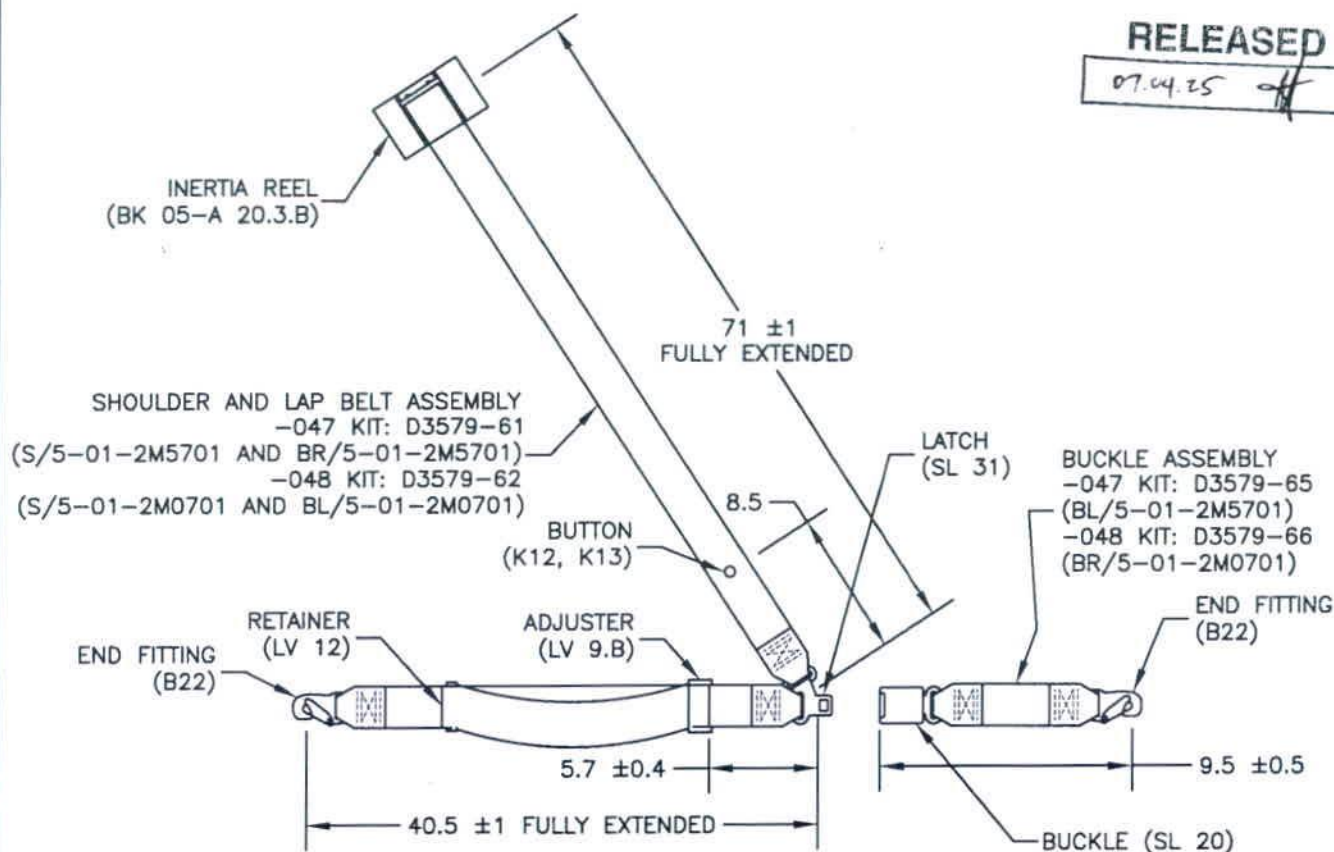
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DATE 07.01.12	TITLE SHOULDER HARNESS		SCALE NTS

SPECIFICATION CONTROL DRAWING

RELEASED07.04.15 *H*

D3579-047 SHOULDER HARNESS (SHOWN) D3579-048 SHOULDER HARNESS (OPPOSITE)

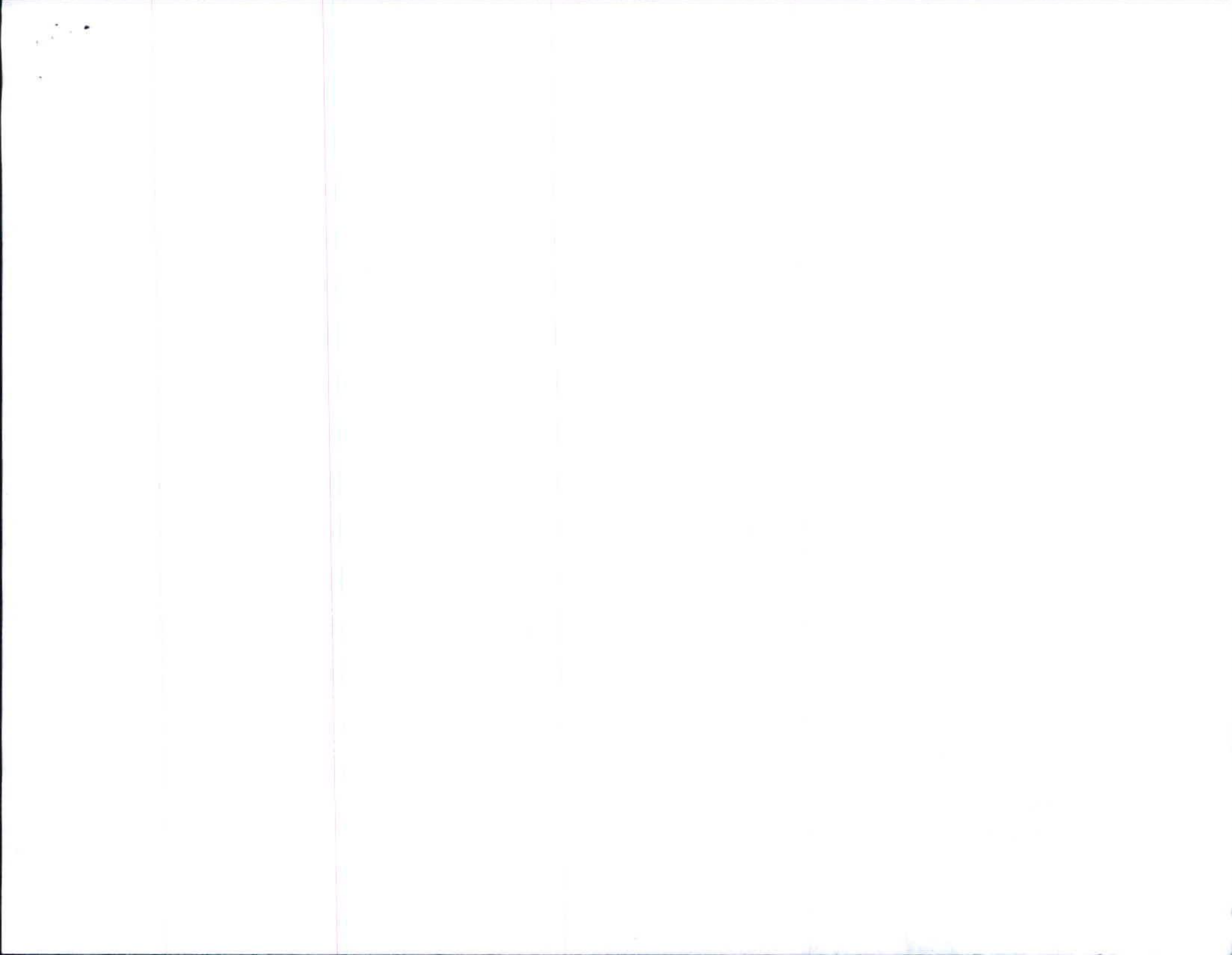
D3579-047/-048 HARNESS ASSEMBLY NOTES:

- 1) DESCRIPTION: 3-POINT SHOULDER HARNESS WITH PUSH-BUTTON BUCKLE
MEETS REQUIREMENTS OF TSO-C114
CHROME HARDWARE PLATING AND BLACK WEBBING
- 2) PURCHASE INFO: P/N 5-01-2M5701 (D3579-047)
P/N 5-01-2M0701 (D3579-048)
SCHROTH SAFETY PRODUCTS, Pompano Beach, Fl.
- 3) ALL BELTS TO BE LABELLED PER FAR 21.607 USING LAMINATED TAGS
ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3579-047/-048"
- 4) PART NUMBERS IN BRACKETS REPRESENT SUPPLIER (SCHROTH) PART NUMBERS
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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Packing Slip

4380

SCHROTH®
SAFETY PRODUCTS

Schroth Safety Products Corp.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Phone: 613-632-3336 Fax: 613-632-4443

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

5/14/2007

Order-
Line

Description

Qty

DAR07007-2

5-02-9C0901RevA restraint, 3-pt, rh, artic
buckle, reel, 601 black, P/N D3579-
042

31

DART AEROSPACE LTD, 613-632-3336 P/N
D3579-042

Aircraft SN: Bell 205

BACK ORDER QTY: 9

Plating P.O.:
Webbing: 601 Black
Parts on SSPG PO 1008200

PO: PO00003467

Notes:

DAR07007- 2 / ONLY SHIPPING 31EA OUT OF 41EA

Ship Via:

Fed-Ex

FOB:

Packing Slip

4380

SCHROTH
SAFETY PRODUCTS

Schroth Safety Products Corp.

1371 SW 8th Street, Unit 3 Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

Certificate of Conformance

Schroth Safety Products Corp. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

Quality

Date

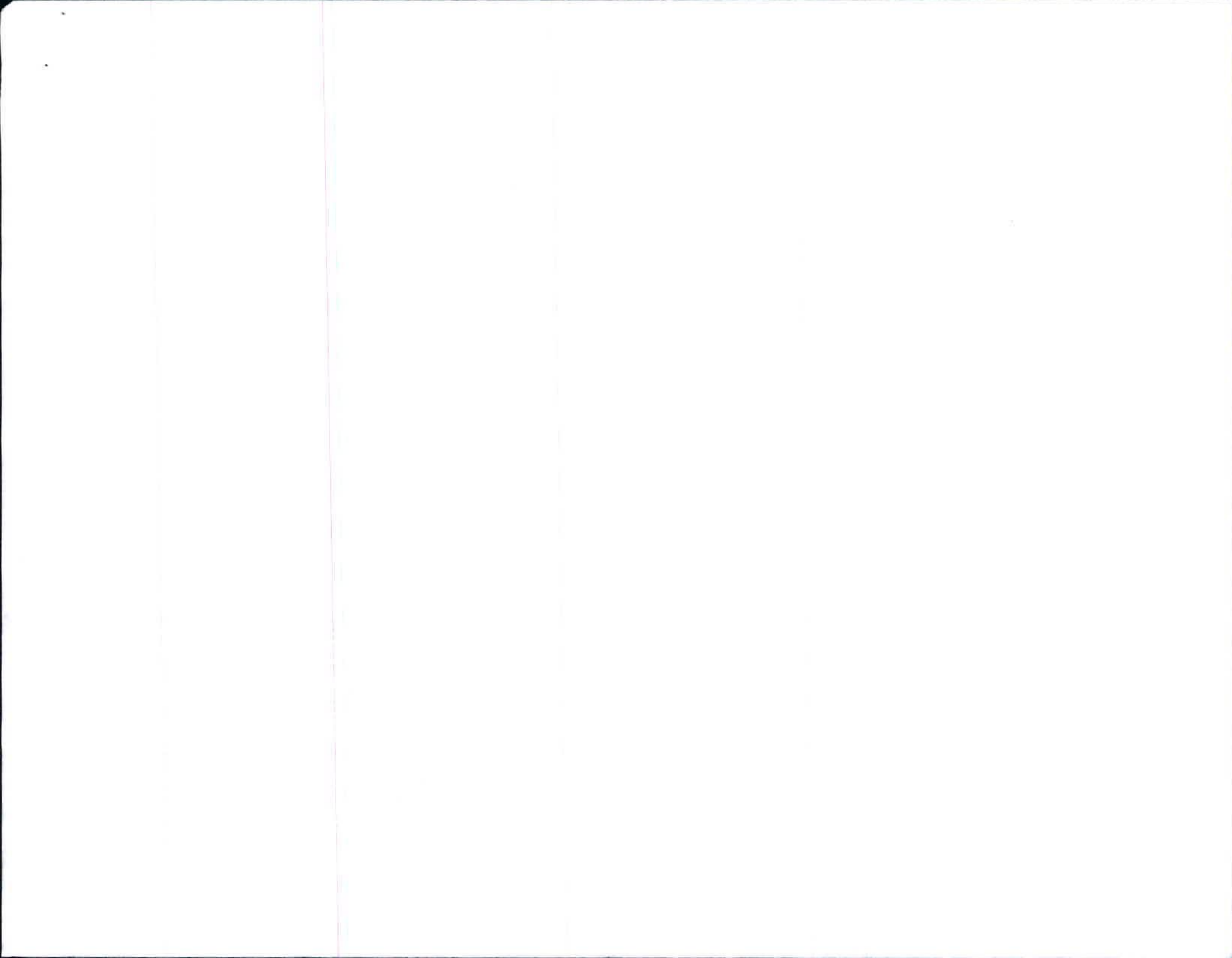
5/14/07

Date of Manufacture

05/2007

The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring to install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.





1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: DAR07007-2	
4. Organization Name and Address: PT 1662CE Schroth Safety Products, Corp. 1371 S.W. 8 th St. Unit # 3. Pompano Beach FL, 33069						5. Work Order/Contract/Invoice Number: DAR07007-2	
6. Item: 1	7. Description: Restraint, 3-pt., rh, articbuckle, reel, 601 black	8. Part Number: 5-02-9C0901 Rev A	9. Eligibility: N/A	10. Quantity: 31	11. Serial/Batch Number: Date Mfg.: 05/07	12. Status/Work: NEW	

3. Remarks:
EXPORT TO CANADA

END

Certifies the items identified above were manufactured in conformity to:

- ☒ Approved design data and are in a condition for safe operation.
☐ Non-approved design data specified in Block 13.

19. ☐ 14 CFR 43.9 Return to Service ☐ Other regulation specified in Block 13
 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.

Authorized Signature:

[Signature]

Name (Typed or Printed):
Anthony B. LaPointe

16. Approval/Authorization No.:
DMIR-511304-CE

18. Date (m/d/y):
May/14/2007

20. Authorized Signature:

22. Name (Typed or Printed):

21. Approval/Certificate No.:

23. Date (m/d/y):

User/Installer Responsibilities

Important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.

The user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.

Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the applicable regulations by the user/installer before the aircraft may be flown.

SCHROTH Safety Products Corp.
MATERIAL ACCEPTANCE TAG

Part Number:	5-02-9C0901RevA	Quantity:	31
Serial Number:	05/07		
Part Description:	restraint, 3-pt, rh, artic buckle, reel, 601 black, P/N D3579-042		
P.O./W.O. #	DAB07007-2		
Vendor/Shop:	CHOP: SEW		
Inspector:	CCHOA	Approval	SSPC QC 007
Date:	5/14/07		

Form FQA 2000-3 Rev IR 11/00

